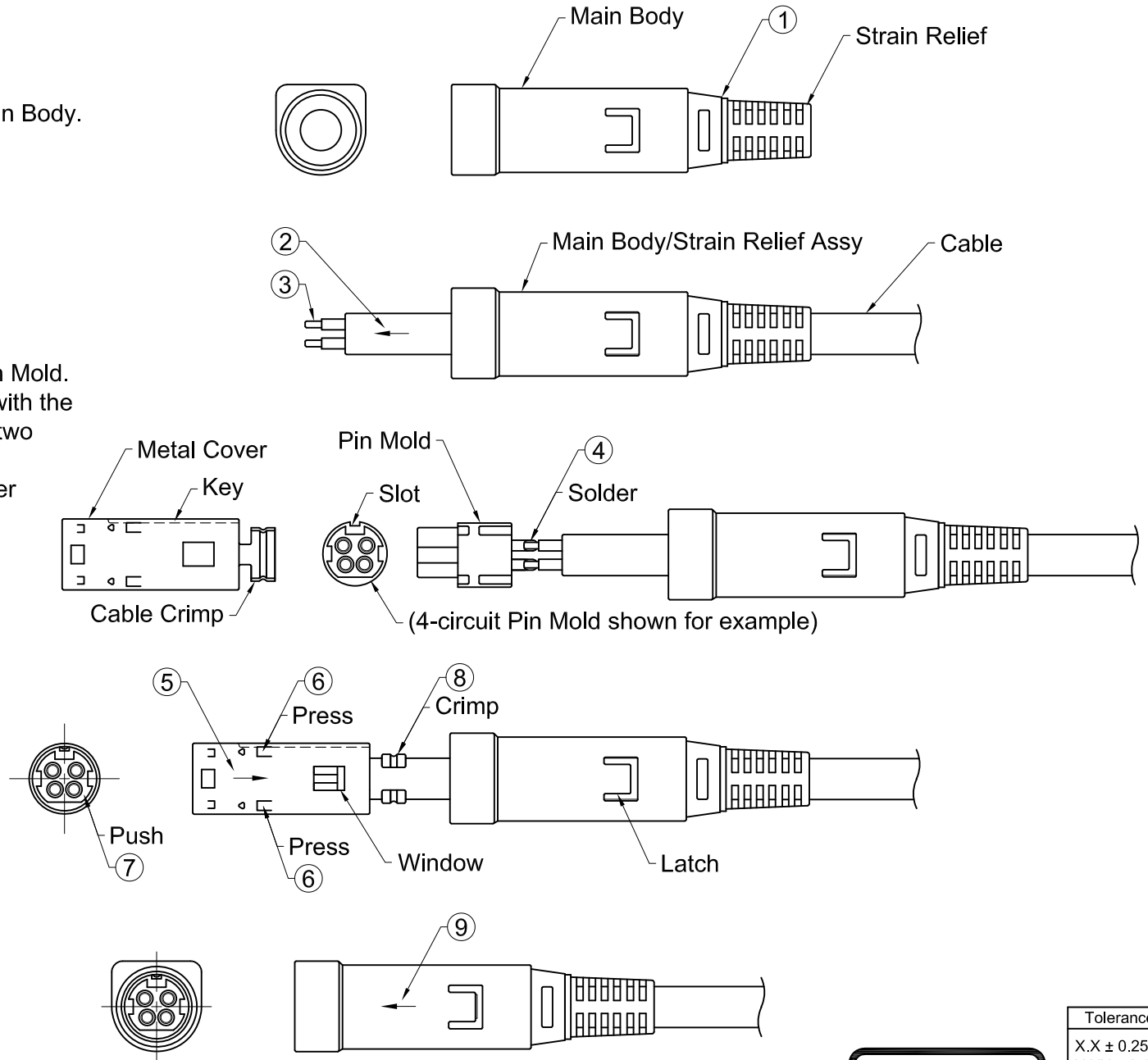


ASSEMBLY INSTRUCTIONS:

1. Install the Strain Relief into the Main Body.
2. Insert the cable through the Main Body/Strain Relief assembly.
3. Strip the jacket and wire insulation.
4. Solder the wires to the Pin Mold.
5. Install the Metal Cover onto the Pin Mold. Align the Key on the Metal Cover with the Slot on the Pin Mold and slide the two together until they snap into place. The Cable Crimp of the Metal Cover may be bent slightly out of the way as needed for assembly.
6. Press the three tabs on the Metal Cover to insure full engagement.
7. Test the assembly. Push on the Pin Mold to make sure it will not back out.
8. Crimp the Cable Crimp of the Metal Cover around the cable.
9. Slide the Main Body/Strain Relief assembly forward while aligning the latch on the Main Body with the Window in the Metal Cover until it snaps into place.



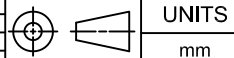
RoHS COMPLIANT

Tolerances
X.X ± 0.25
X.XX ± 0.15
Unless Stated Otherwise

REV.	DATE	DESCRIPTION	REV. BY	CHK. BY	DRAWN BY	DATE
A0	05/19/08	New Drawing	R. Aguirre	H. MA	R. Aguirre	05/16/08
A1	03/14/11	Remove Prelim	S. Vien	H. MA		
A2	08/03/18	Address Update	G. Serrato	D. Shehan		
A3	10/29/18	ECO #18-053	C. Kelleher	G. Serrato		

KPJX-CM Assembly Instructions

Assembly Instructions
for KPJX-CM-xS



UNITS
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